AC SERIES XLR CABLE CONNECTORS

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Amphenol Australia have been manufacturing and designing innovative XLR connectors since 1955 and were the first to offer the cost saving Insulation Displacement Contact (IDC) in an XLR connector. The IDC connector is ideal for Original Equipment Manufacturers and end users alike and offers an alternative to our standard solder connector. The AC series cable connector range complies with IEC268-12 and AES 14-1992 standards. CSA File Number 68598.

Features

- AC series XLR connectors feature the unique Australian design and patented "Jaws" cable retention system for both standard Solder connectors and the Insulation Displacement Contact (IDC) connectors.
- · A leading first mate last break socket contact is standard on all female connectors (Pin 1).
- The "Jaws" cable retention system provides up to 44kg (100lb) of strain.
- · Solderless IDC technology offers savings of up to 60% in termination time.
- . The AC series connector can be quickly and easily assembled without screws - by hand or portable termination tool. (Part number T2860)
- Available in 3, 4, 5, 6A and 7 contact arrangements.
- · Compatible with all other XLR brands.

Options

- · Solder Bucket termination
- Insulation Displacement Contact (IDC)
- · Thermoplastic shell
- Zinc Diecast shell Satin Nickel FinishZinc Diecast shell Black Polyester Finish
- · Gold, Silver or Tin Plated contacts
- · Bulk Style Packaging
- · Single Bag packs
- · Precision machined contacts
- · Cost effective stamped contacts on 3 pole

Options (Cont'd)

- Standard Jaws cable clamp, Cable O.D 3mm to 6.5mm (0.118" to 0.255")
- · Large Jaws cable clamp, Cable 0.D 6.5mm to 8mm (0.255" to 0.314")
- IDC Jaws cable clamp, Max. Cable O.D 5.85mm (0.23")
- Metal Boots / Backshells
- · Coloured Boots / Backshells
- · Coloured Identification rings
- . Termination / Assembly tooling

Jaws Cable Clamp Options



Standard Jaws cable clamp, Cable O.D 3mm to 6.5mm (0.118" to 0.255")



Large Jaws cable clamp, Cable O.D. 6.5mm to 8mm (0.255" to 0.314")

Ordering Codes

We have listed the more common ordering codes in each section. For further options please refer to the part number breakdown charts. Please contact us if you need any further assistance

Simple steps to guide you in using this catalogue

- 1) Identify the product group listed in Contents on Page 1 and go directly to that page number.
- 2) Each product group cover page then details information and options available.
- 3) Refer to the product detail pages and identify the product you require pictorially.
- 4) Read the product description column for the products standard features.
- 5) Use variations column to determine your choice.
- 6) Identify part number.
- 7) In the event the particular option you require is not listed please refer to the part number breakdown page at the end of each section.
- 8) Please contact us directly if you have any further problems.

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METAL SHELL TYPE - SOLDER

PRODUCT - FIGURE	DRAWING	Dimensions in mm (inches)	DESCRIPTION	VARIATIONS	PART NUMBER
	\$\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	-82.0 [3.228*]	XLR 6A pole male, Machined contacts, Nickel Finish, Jaws cable clamp	Standard	AC6AM
				Gold Plated Contacts	AC6AM-AU
			Savis Subio Siamp	Large Cable Clamp	AC6AMJ
	<u> </u>			Bulk Pack	AC6AM BULK
	Ø19.0 [0.748"] 0	82.0 [3.228*]	XLR 6A pole male, Machined contacts, Black Finish, Jaws cable clamp	Standard	AC6AMB
				Gold Plated Contacts	AC6AMB-AU
				Large Cable Clamp	AC6AMBJ
				Bulk Pack	AC6AMB BULK
	ø19.0 [.748°]	82.0 [3.228"]	XLR 6A pole female, Machined contacts, Nickel Finish, Jaws cable clamp	Standard	AC6AF
				Gold Plated Contacts	AC6AF-AU
				Large Cable Clamp	AC6AFJ
	1 4			Bulk Pack	AC6AF BULK
		82.0 [3.228"]	XLR 6A pole female, Machined contacts, Black Finish, Jaws cable clamp	Standard	AC6AFB
				Gold Plated Contacts	AC6AFB-AU
				Large Cable Clamp	AC6AFBJ
				Bulk Pack	AC6AFB BULK
	Ø19.0 [0.748*]	82.0 [3.228"]	XLR 7 pole male, Gold plated Machined contacts, Nickel Finish, Jaws cable clamp	Standard	AC7M
				Large Cable Clamp	AC7MJ
				Bulk Pack	AC7M BULK
	Ø19.0 [0.748*]	-82.0 [3.228"]	XLR 7 pole male, Gold plated Machined contacts, Black Finish, Jaws cable clamp	Standard	AC7MB
				Large Cable Clamp	AC7MBJ
				Bulk Pack	AC7MB BULK
		-82.0 [3.228"]	XLR 7 pole female, Gold plated Machined contacts, Nickel Finish, Jaws cable clamp	Standard	AC7F
				Large Cable Clamp	AC7FJ
				Bulk Pack	AC7F BULK
	φ19.0 [.748″]	-82.0 [3.228"]	XLR 7 pole female, Gold plated Machined contacts, Black Finish, Jaws cable clamp	Standard	AC7FB
				Large Cable Clamp	AC7FBJ
				Bulk Pack	AC7FB BULK





STANDARD DATA AC CABLE CONNECTORS

				VALUE			
GENERAL	Number of contacts	3	4	5	6A	7	
CHARACTERISTICS	AC Series Contact Arrangements (Front view of pin inserts)						
	(Tolk vow or pill illoorto)	● 3	e 4 2 e 3	2 3 4	•¹ 6 5 •° 3 • 4	1 7 6 6 8 9 5 6 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9	
	Termination	IDC / SOLDER	SOLDER	SOLDER	SOLDER	SOLDER	
	Max. Wire Gauge - Stranded wire:						
	IDC	24AWG	N/A	N/A	N/A	N/A	
	Solder	14AWG	16AWG	18AWG	18AWG	20AWG	
	Flammability rating of insulator plastics and housings	UL94V-0					
ELECTRICAL CHARACTERISTICS	Service Voltage RMS 133V 1)						
	Test Voltage AC RMS	1400V					
	Current carrying capacity:	1A	N/A	N/A	N/A	N/A	
	Solder	15A	10A	7.5A	7.5A	5A	
	Typicial Contact Resistance	≤ 3mΩ					
	isulation Resistance $\geq 1G\Omega$						
CLIMATIC CHARACTERISTICS	Protection Class IP40						
	Operating Temperature	-25°C to +75°C					
MECHANICAL	Insertion and Withdrawal force	≥ 10N - ≤ 30N					
CHARACTERISTICS	Weight - Metal 2)	36g	37g	38g	38g	38g	
		(0.080lb)	(0.081lb)	(0.083lb)	(0.083lb)	(0.083lb)	
	Weight - Thermoplastic 2)	18g	19g	20g	20g	20g	
		(0.039lb)	(0.041lb)	(0.044lb)	(0.044lb)	(0.044lb)	
	Typical Cable retention force	22Kg to 44Kg (50lb to 100lb) - Dependant on cable material and diameter.					
	Cable O.D. range - JAWS clamp						
	IDC	Max. Cable 0.D. 5.85mm (0.23")					
	Standard solder	3mm to 6.5mm (0.118" to 0.255")					
	Large Solder	6.5mm to 8mm (0.255" to 0.314")					
	Mechanical Operations			1000 mating cycl	es		

¹⁾ Not suitable for domestic applications above 50V

²⁾ Approximate weight only, does not include packaging. Please contact us for exact weight for shipping purposes.

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		DETAILS				
MATERIALS	Connector shell - Metal	Diecast Zinc Alloy				
	Shell finish	Satin nickel or Black polyester				
	Connector shell - Thermoplastic	Thermoplastic, UL94V-0 Modified PPE Resin				
	Shell finish	Black				
	Insulators	UL94V-0 PBT Resin or Modified PPE Resin				
	Boot / Backshell	UL94V-0 Modified PPE Resin or Machined Brass				
	Finish	Black, other colours available - see page 60				
	Cable clamp					
	IDC Socket JAWS	UL94V-0 Modified PPO Resin (Pink)				
	IDC Pin JAWS	UL94V-0 Modified PPO Resin (Blue)				
	Standard Solder JAWS	UL94V-0 Modified PPO Resin (Black)				
	Large Solder JAWS	UL94V-0 Modified PPO Resin (Purple)				
	Cable Bushing	Thermoplastic Polyurethane				
	Male Contact					
	Stamped - IDC / Plating	Phosphor Bronze / Silver or Gold (Optional)				
	Stamped - Solder / Plating	Phosphor Bronze / Silver or Gold (Optional)				
	Machined - Solder / Plating	Brass / Silver or Gold (Optional)				
	Female Contact					
	Stamped - IDC / Plating	Phosphor Bronze / Tin or Gold (Optional)				
	Stamped - Solder / Plating	Phosphor Bronze / Tin or Gold (Optional)				
	Machined - Solder / Plating	Brass / Silver or Gold (Optional)				
IDC RECOMMENDED CABLE DIMENSIONS	A - Cable O.D.:Max. Ø 5.85mm (0.23"). B - Bare Copper Spiral Shield OD Ø 2.75⇒Ø 3 C - OD Ø1.30⇒Ø1.50mm (0.05"⇒0.06") D - 16/.005" (24 AWG stranded wire)	0.00mm (0.11≝-0.12")(A) (B) (High Molecular Weight Polyethylene Bare Copper Spiral Shield Min. 90% Coverage 56/.005" (36AWG)				